

**Production Worksheet**

Wilcom EmbroideryStudio - Designing

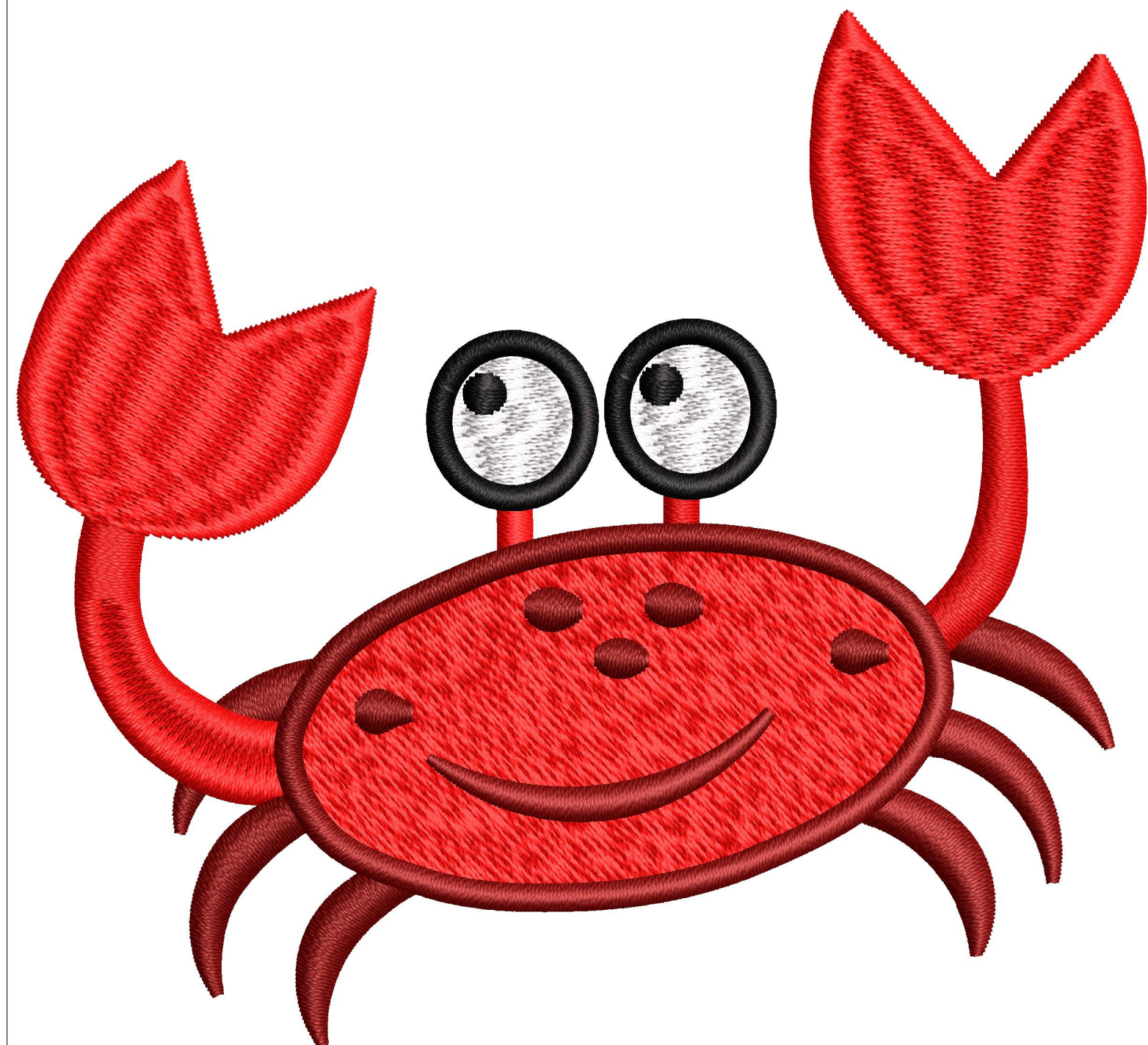
**\*SCORPIONS 4X4\***

Design: **Scorpions 4x4**

Title:

Stitches: 10,621  
Height: 87.3 mm  
Width: 95.4 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 2.13

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support@zdigitizing.com  
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Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 17  
Appliqués: 0  
Left: 47.7 mm  
Right: 47.7 mm  
Up: 43.7 mm  
Down: 43.7 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area 8337.0 mm<sup>2</sup>  
Max stitch: 10.9 mm  
Min stitch: 0.1 mm  
Max jump: 6.8 mm  
Total thread: 69.24m  
Total bobbin: 27.85m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		183	1181	Candy Apple Red	Madeira Classic 40
2.	2		1,997	1037	Red	Madeira Classic 40
3.	4		2,932	1181	Candy Apple Red	Madeira Classic 40
4.	2		4,520	1037	Red	Madeira Classic 40
5.	1		4,894	1004	Natural White	Madeira Classic 40
6.	3		5,260	1000		Madeira Classic 40
7.	1		5,633	1004	Natural White	Madeira Classic 40
8.	3		5,999	1000		Madeira Classic 40
9.	2		9,125	1037	Red	Madeira Classic 40
10.	4		10,619	1181	Candy Apple Red	Madeira Classic 40

# Color Film

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## \*SCORPIONS 4X4\*

Design: **Scorpions 4x4**

Title:

Stitches: 10,621

Height: 87.3 mm

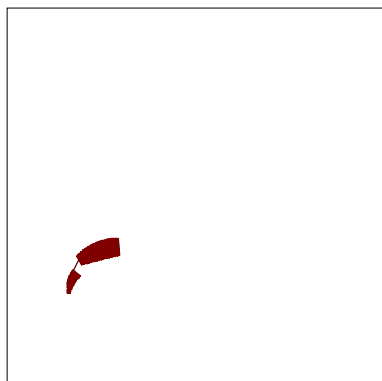
Width: 95.4 mm

Colors: 4

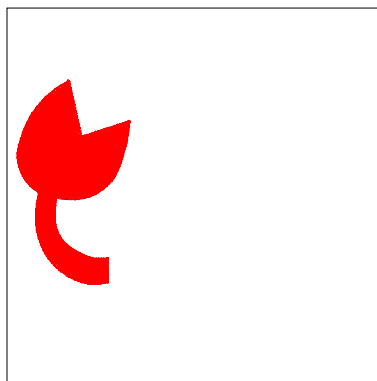
Colorway: Colorway 1

Zoom: 0.50

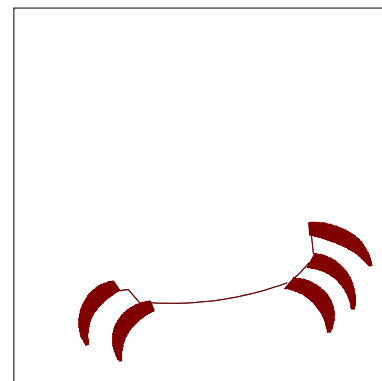
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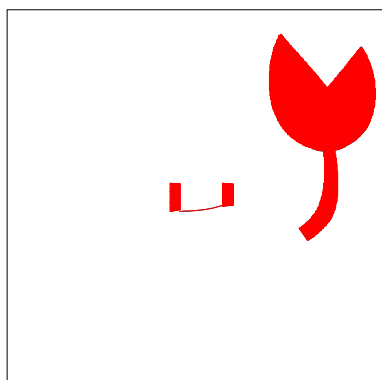
Stop #: 1  
Element:  
Code: 1181  
Name: Candy Apple Red  
Chart: Madeira Classic 40  
Stitches: 183  
Thread used: 1.16m



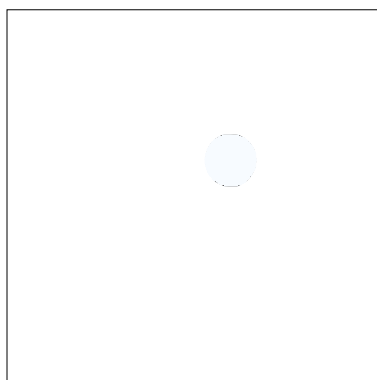
Stop #: 2  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 1,814  
Thread used: 13.01m



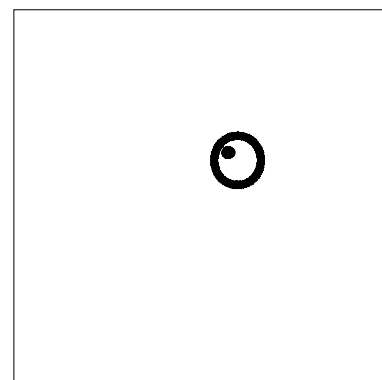
Stop #: 3  
Element:  
Code: 1181  
Name: Candy Apple Red  
Chart: Madeira Classic 40  
Stitches: 935  
Thread used: 5.85m



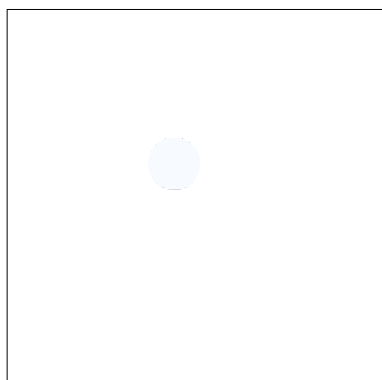
Stop #: 4  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 1,588  
Thread used: 11.27m



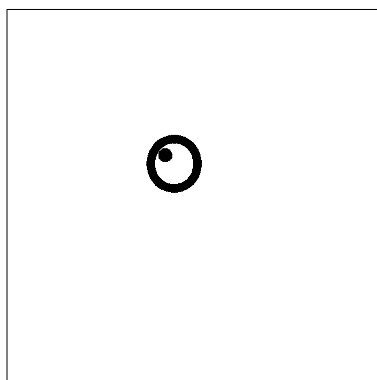
Stop #: 5  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 374  
Thread used: 2.53m



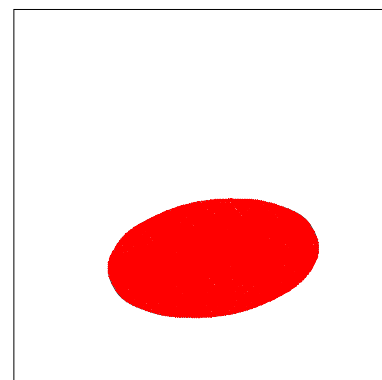
Stop #: 6  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 366  
Thread used: 1.80m



Stop #: 7  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 373  
Thread used: 2.53m



Stop #: 8  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 366  
Thread used: 1.80m



Stop #: 9  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 3,126  
Thread used: 20.78m

# Color Film

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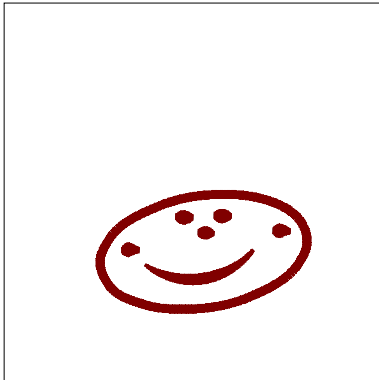
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Stop #: 10

Element:

Code: 1181

Name: Candy Apple Red

Chart: Madeira Classic 40

Stitches: 1,494

Thread used: 7.51m